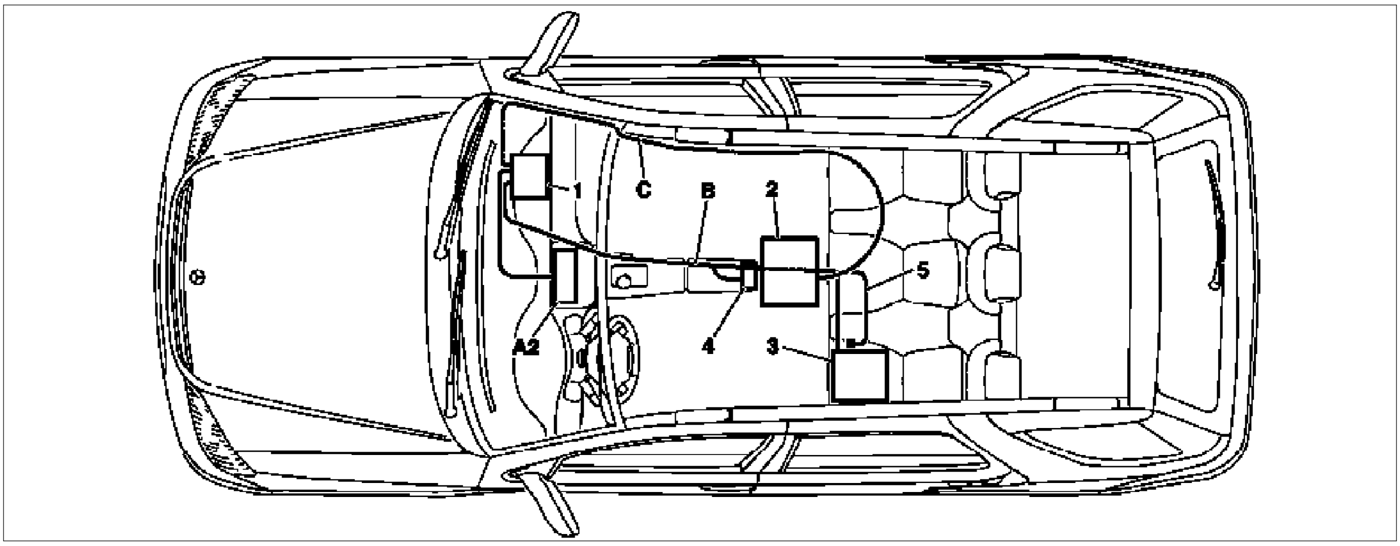
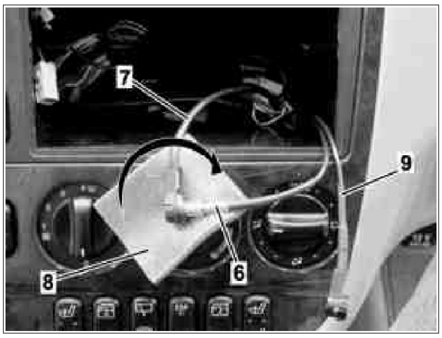
**MODELS 163.136 /154 /172 1A as of 145273,**
**163.136 /154 /172 1X as of 708319,**
**163.113 /128 /157 /174 /175 1#**
**left hand drive vehicle**



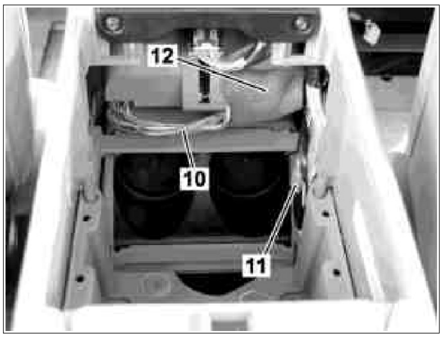

P82.60-2376-08

*1 Central interface module*
*2 Video monitor*
*3 Video player*
*4 Auxiliary interface module*
*5 DVD player wiring harness*
*A2 Radio*
*B Video/DVD player wiring harness*
*C Wiring harness for video monitor*



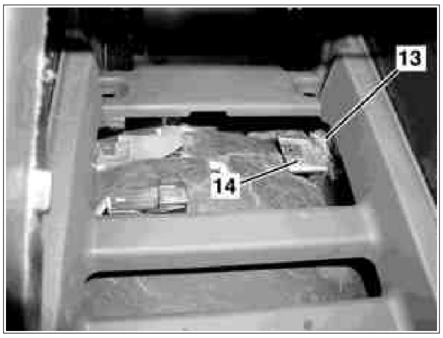

P82.60-2399-01

*6 Antenna cable for FM modulator*
*7 Vehicle antenna cable*
*8 Self-adhesive foamed material*
*9 Antenna cable for FM modulator*




P82.60-2400-01

**Illustrated up to VIN A289564, X754619**
*10 Wiring harness for auxiliary interface module*
*11 Clip*
*12 Self-adhesive foamed material*




P82.60-2444-01

**Illustrated as of VIN A289565, X754620**
*13 Auxiliary interface module connector*
*14 Mount for center console*

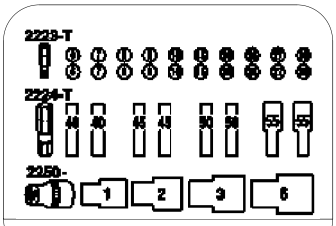
| | **Remove** | | |
|---|---|---|---|
| 1<br>f | Remove center console<br>Remove/install center console | | AR68.20-P-2000GH |
| 2 | Remove center console insulating mat | | |
| 3 | Remove rear air duct | i Up to VIN A289564, X754619. 2 screws at rear air duct. | |
| 4<br>f | Remove radio (A2)<br>Remove/install radio | | AR82.60-P-7502EA |
| 5<br>f | Remove glove compartment<br>Remove/install glove compartment | Torx bit set | AR68.10-P-1400GI<br>*000589011000 |
| 6 | Loosen upper section of right front door rubber seal | | |
| 7<br>f | Remove A-pillar paneling on right<br>Remove/install paneling on A-pillar | Long wedge | AR68.30-P-4050GH<br>*115589035900 |
| 8<br>f | Remove right sun visor<br>Remove/install sun visor | | AR68.60-P-5480GH |
| 9 | Remove right front handle | i Open covers for handles, press down clip on each side of handle, at the same time press handle upward and pull out. | |

| | | | |
|---|---|---|---|
| 10 | Remove edge guard for tilting/sliding roof cutout | | |
| 11 | Release upper right B-pillar paneling | | |
| 12<br>f | Remove covers at lower rear seat<br>Remove and install cover on bottom of rear seat | i Do NOT remove center cover for lower 40% seat. Do NOT reinstall curtain on 60% front bench seat. | AR91.12-P-1100GH |
| 13 | Release side shade at the 60% bench | i Fold shade upward so that the working area is not obstructed. | |
| 14<br>f | Remove 40% rear seat<br>Remove and install bench | Torx bit set | AR91.12-P-1010GI<br>*000589011000 |
| | **Install** | | |
| 15 | Retrofit central interface module (1) | | AZ82.60-P-0004-01A |
| 16 | Insert antenna cable for FM modulator (6) into vehicle antenna cable (7) | | |
| 17 | Cover connector with self-adhesive foamed material (8) | | |
| 18 | Plug remaining antenna cable of FM modulator (9) into radio | | |
| 19<br>f | Install radio (A2)<br>Remove/install radio | | AR82.60-P-7502EA |
| 20 | Retrofit video monitor (2) and wiring harness of video monitor (C) | i **With** glass version of electric sliding/tilting roof, code 414a.<br>i **Except** glass version of electric sliding/tilting roof, code 414a. | AZ82.60-P-0004-02A<br>AZ82.60-P-0004-02B |
| 21 | Secure upper right B-pillar paneling | i Ensure that the lugs of the seat belt height adjustment are located correctly in the recess clearance of the paneling. | |
| 22 | Install right front handle | | |
| 23<br>f | Install right sun visor<br>Remove/install sun visor | | AR68.60-P-5480GH |
| 24<br>f | Install right front A-pillar cover<br>Remove/install paneling on A-pillar | | AR68.30-P-4050GH |
| 25 | Re-secure upper area of rubber door seal | | |
| 26 | Route wiring harness of video/DVD player (B), additional interface module (4) and wiring harness of video monitor (C) later | i Up to VIN A289564, X754619.<br>i As of VIN A289565, X754620. | AZ82.60-P-0004-03A<br>AZ82.60-P-0004-03B |
| 27 | Retrofit auxiliary interface module (4) in center console | i Up to VIN A289564, X754619.<br>i As of VIN A289565, X754620. | AZ82.60-P-0004-04A<br>AZ82.60-P-0004-04B |
| 28 | Install center console insulating mat | | |
| 29<br>f | Install center console<br>Remove/install center console | | AR68.20-P-2000GH |
| 30.1 | Plug in plug of additional interface module and secure the wiring harness of the additional interface module (10) to the clip (11) together with the wiring harness of the rear power windows in the center console | i Up to VIN A289564, X754619. | |
| 30.2 | Insert auxiliary interface module (13) connector and route between center console mount (14) and center console. | i As of VIN A289565, X754620. | |
| 31.1 | Secure auxiliary interface module plug in the left rear corner of the ashtray housing using self-adhesive foamed material (12) | i Up to VIN A289564, X754619. | |
| 32 | Open ashtray and cup holder and close to check correct function | | |
| 33 | Attach side shade of the 60% bench | | |
| 34.1 | Retrofit video player (3) | Nm<br>Nm | AZ82.60-P-0004-05A<br>*BA91.12-P-1005-03A<br>*BA91.12-P-1008-03A |
| 34.2 | Retrofit DVD player | | AZ82.60-P-0005-01GH |
| 35<br>f | Install 40% rear seat<br>Remove and install bench | Torx bit set | AR91.12-P-1010GI<br>*000589011000 |

| | | | |
|---|---|---|---|
| 36<br>f | Install remaining covers under rear seat bench<br>Remove and install cover on bottom of rear seat | Replace cover under rear seat bench at rear with cover from the conversion kit. | AR91.12-P-1100GH |
| 37<br>f | Disconnect ground lead from battery<br>Disconnect ground lead from battery | | AR54.10-P-0003A |
| 38 | Retrofit voltage supply for central interface module (1) | | AZ82.60-P-0004-06A |
| 39<br>f | Install glove compartment<br>Remove/install glove compartment | Torx bit set | AR68.10-P-1400GI<br>*000589011000 |
| 40<br>f | Connect ground cable for battery<br>Disconnect ground lead from battery | | AR54.10-P-0003A |
| 41.1 | Initialize DVD player | As of VIN A289565, X754620. | AZ82.60-P-0004-07GH |

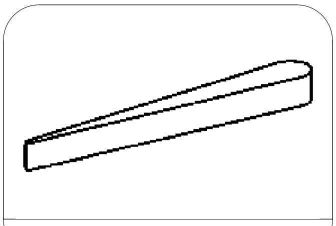
**Rear seats**

| Number | Designation | | Model 163 as of 09/99 |
|---|---|---|---|
| BA91.12-P-1005-03A | Nuts for rear seat console on vehicle floor | NM | 40 |
| BA91.12-P-1008-03A | Screws for rear seat console on vehicle floor | NM | 40 |



000 589 01 10 00

Torx bit set


115 589 03 59 00

Longitudinal wedge

**Parts ordering notes**

| Part no. | Designation | Quantity |
|---|---|---|
| B6 782 6500 | Monitor, anthracite/orion, with 2 earphones (NTSC) | 1 |
| B6 782 6501 | Monitor, java, with 2 earphones (NTSC) | 1 |
| B6 782 6505 | DVD player (national code 1), with bracket | 1 |
| B6 782 6506 | Video player (NTSC), with bracket | 1 |
| B6 782 6507 | Earphones (NTSC) | 1 |
| B6 782 6508 | Radio-controlled earphones (NTSC) | 1 |
| B6 782 6530 | Floor covering at bottom of rear seat, orion (only with video player) (NTSC) | 1 |
| B6 782 6531 | Floor covering at bottom of rear seat, anthracite (only with video player) (NTSC) | 1 |
| B6 782 6532 | Floor covering at bottom of rear seat, Java (only with video player) (NTSC) | 1 |
| B6 782 6536 | Monitor, anthracite/orion, with 2 earphones (PAL) | 1 |
| B6 782 6537 | Monitor, java, with 2 earphones (PAL) | 1 |
| B6 782 6538 | DVD player (national code 2), with bracket | 1 |
| B6 782 6539 | Video player (PAL), with bracket | 1 |
| B6 782 6540 | Floor covering at bottom of rear seat, orion (only with video player) (PAL) | 1 |
| B6 782 6541 | Floor covering at bottom of rear seat, anthracite (only with video player) (PAL) | 1 |
| B6 782 6542 | Floor covering at bottom of rear seat, Java (only with video player) (PAL) | 1 |
| B6 782 6545 | Earphones (PAL) | 1 |
| B6 782 6551 | Central interface module | 1 |
| B6 782 6570 | Supplementary kit as of VIN A289565, X754620 (PAL) | 1 |
| B6 782 6571 | Supplementary kit as of VIN A289565, X754620 (NTSC) | 1 |